

Series Name: Slim Cassette Single Zone
Model Number: SCA18H525ZMI/SZ18H525ZMO

One W	Vay Cassette Heat Pump System
Location:	Approval:
Engineer:	Date:
Submitted to:	Construction:
Submitted by:	Unit #:
Reference:	Drawing #:



	EFFIC	IENCY	
Coo	ling	Hea	iting
SEER2	22.2	HSPF2-4	12.2
EER2	12.5	COP	3.30

	PERFORMAN	CE of Cooling
	Cooling	(Btu/hr)
Rated Capacity		18000
Min/Max Capacity		4000~18800
Moisture Removal	(L/h)	2.08
Standard Operatir	g Range(°F/°C)	-13~122(-25~50)
Conditions:		Indoor: 80°F DB/67°F WB
		Outdoor: 95°F DB/75°F WB

	PERFORMAN	CE of Heating
	Heating	j (Btu/hr)
1. @ 47°F Rated		18000
1. @ 47°F Min/Max	Capacity	7600~22800
2. @ 17°F Rated		14000
3. @ 5°F Rated: Ca	pacity / COP	13100/2.24
3. @ 5°F Max: Cap	acity	13100
Standard Operating	ig Range(°F/°C)	-13~75(-25~24)
1. Conditions:		Indoor: 70°F DB/60°F WB
		Outdoor: 47°F DB/43°F WB
2. Conditions:		Indoor: 70°F DB/60°F WB
		Outdoor: 17°F DB/15°F WB
3. Conditions		Indoor: 70°F DB/60°F WB
		Outdoor: 5°F DB/5°F WB

	INDOOR SPECIF	ICATION
Indoor Air Flow (Tu	ırbo/H/M/L/Si) (CFM)	400.2 / 352.0 / 300.2 / 207.2 / N\A
Indoor Noise Level (Turbo/H/M/L/Si) (dBA)	N\A/44.0/41.0/29.5/24.0
Dimension (W×D×H)	inch	50.31 x 13.19 x 8.98
Package (W×D×H)	inch	57.60 x 22.48 x 22.64
Net/Gross Weight	Ibs	45.19/82.89

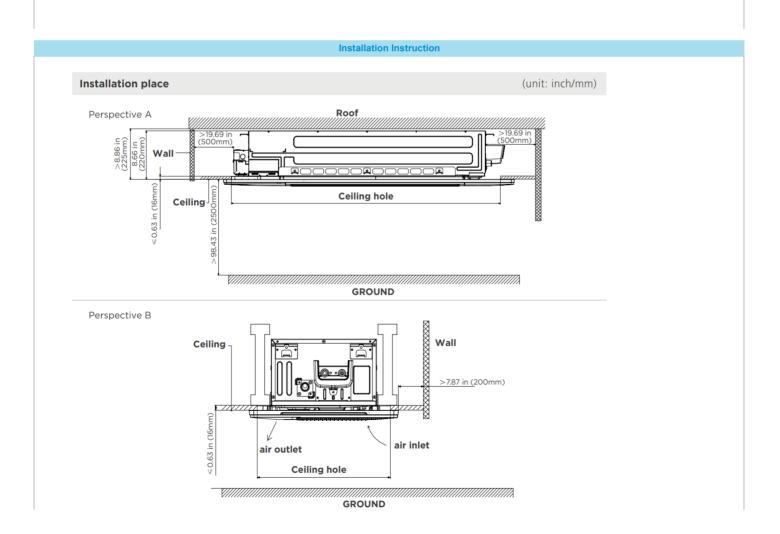
	OUTDOOR SPECI	FICATION
Compres	ssor Type	ROTARY
Compres	sor Model	KSN140D58UFZ
Refri	gerant	R454B
Refrigerant C	il Charge(mL)	440
Refrige	erant Oil	VG74
Outdoor Air Fl	ow (Max) (CFM)	1765.8
Outdoor Nois	se Level (dBA)	57.5
Dimension (W×D×H)	inch	35.04 x 13.46 x 26.50
Package (W×D×H)	inch	39.17 x 15.67 x 29.13
Net/Gross Weight	Ibs	92.59/100.31

ELECTRI	CAL
Power Supply	208/230V,60Hz,1Ph
System MCA	18.00
Connection Wiring	14#x4
System MOCP	20
Compressor RLA	10.0
Outdoor Fan Motor RLA	0.9
Outdoor Fan Motor W	80
Indoor Fan Motor RLA	1.2
Indoor Fan Motor W	30
System Power Input @ Cooling (W)	1440(450 ~ 1660)
System Power Input @ Heating (W)	1600(400 ~1880)
MCA: Min. circuit amps (A)	MOCP: Max. over current protection (A)
RLA: Rated load amps (A)	W: Fan motor rated output (W)

PIPING	
Throttle type(Indoor)	N/A
Throttle type(Outdoor)	EXV+Throttle valve
Liquid Size	6.35mm(1/4in)
Gas Size	12.7mm(1/2in)
Max. Piping Length(ft/m)	98.40(30)
Max. Height Difference(ft/m)	65.60(20)
Max. Pre-charged Length(ft/m)	24.6(7.5)
Refrigerant Pre-charged Amount(oz/kg)	47.97(1.36)
dditional Charge of Refrigerant((oz/ft)/(g/m))	0.16(15)
Connection Method	Flared

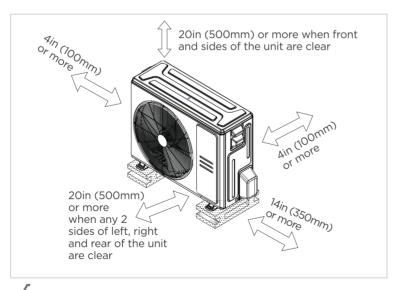
FFATURES

- Designed to fit between both I-joist spacing and traditional joist spacing
- Elevation panel
- Refrigerant leakage detection sensor(Optional)
- Humidity sensor
- Built-in pump
- Built-in circuit breaker
- 1~100% fan speed setting
- WiFi capability: through WiFi dongle or wired controller with built-in WiFi
- OTA(by using WiFi dongle)
- 2-pin connector(HA/HB) for programmable wired controller
- Multiple control options available:
 - O Two way communication wired controller:120N(X6)
 - O Two way communication wired controller with built-in WiFi:120N(X6W)
 - O Infrared wired controller: 120L
 - O Wireless remote controller
 - O Third-Party 24V Thermostat*



Outdoor Unit Dimension 35-1/4in(895mm)W3 3/8in(11mm) 26-1/2in(673mm) 26-1/8in(663mm)W1 13-1/2in(342mm)D 35in(890mm) w 37-5/8in(955mm) W2 2-3/8in(61mm) B1 **FU** 15in(380mm) 🗷 2-3/4in(325mm)⁴² 13-3/4in(348mm) D1 2/1/8in(74mm) A2 DETAIL A SCALE 1:1 1/2ip(12mm)A1

Installation Instruction



Meets all spatial requirements shown in Installation Clearance Requirements above.